

Welding Certificate

1090-2.00016.GSIDu.2012.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer **Hans Hankmann GmbH & Co. KG**
Im Windfang 2 + 5
DE 41334 Nettetal

welding factory **Hans Hankmann GmbH & Co. KG**
Im Windfang 2 + 5
DE 41334 Nettetal

Technical specification **EN 1090-2:2008+A1:2011**

Execution class(es) **EXC3 according to EN 1090-2**

Welding Process(es) 111, 135 (partly mechanized), 141
(Reference no. acc. to DIN EN ISO 4063)

Material Group 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator Dipl.-Ing. (FH) Christian Kaushal, IWE born on: 09.10.1972
(Title, Sumame, Name, Qualification, Date of birth)

Substitute Hans-Theo Hankmann, EWS born on: 24.09.1962
(Title, Sumame, Name, Qualification, Date of birth)

Confirmation All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start 14.09.2012

Period of validity 13.09.2019

Remarks -

Place and date of issue Duisburg, 30.08.2016
Czysch


Dipl.-Ing. Poleski
Deputy head of certification
certification office